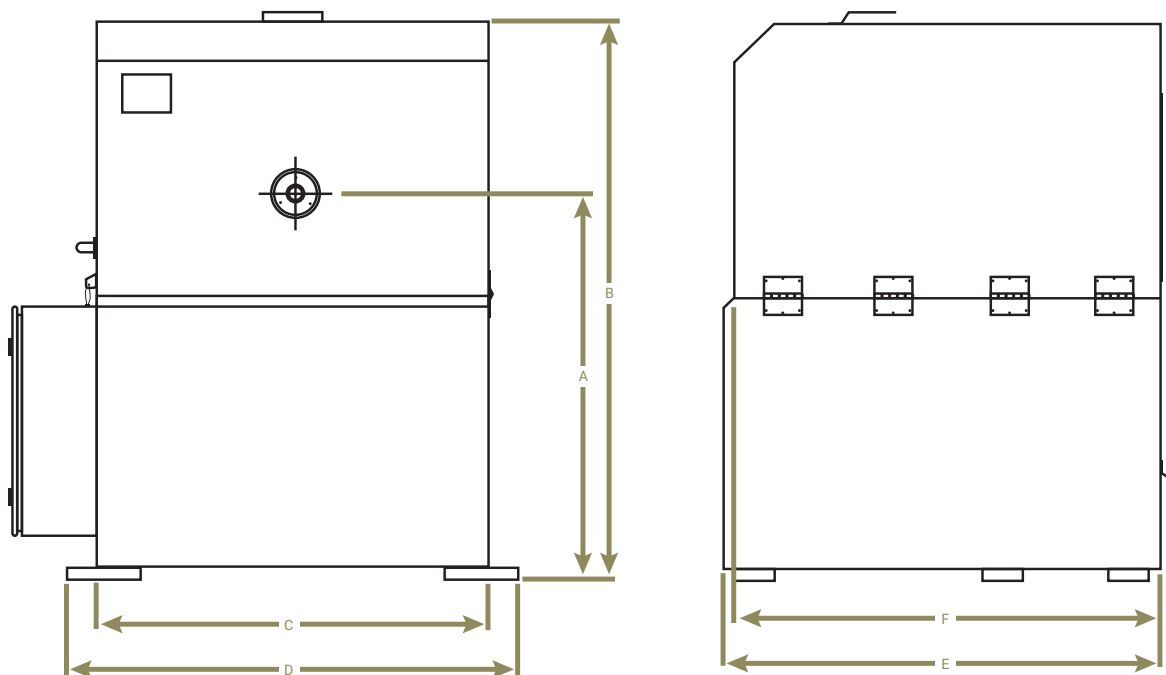




STATIONARY SPINDLE SWAGER				
DIMENSIONS		211SS		323SS
		3 DIE	4 DIE	3 DIE 4 DIE
A		40	40	40
B		50	50	55-5/8
C		17	17	40
D		19-1/2	19-1/2	42-1/2
E		22	22	43
F		21	21	42
WEIGHT (lb)	FLOOR	585	585	3270
	QUIET	705	705	3220
ENGINEERING SELECTION CHART				
CAPACITY SOLID (60,000 psi material)		3/16	3/16	1/2
CAPACITY, TUBING		1/2	1/2	1-1/4
LONGEST POSSIBLE TAPER IN ONE OPERATION		1-7/16	1-7/16	3-3/8
DIE SIZE		.687	.687	1.500
MOTOR (HP)		2	2	7-1/2