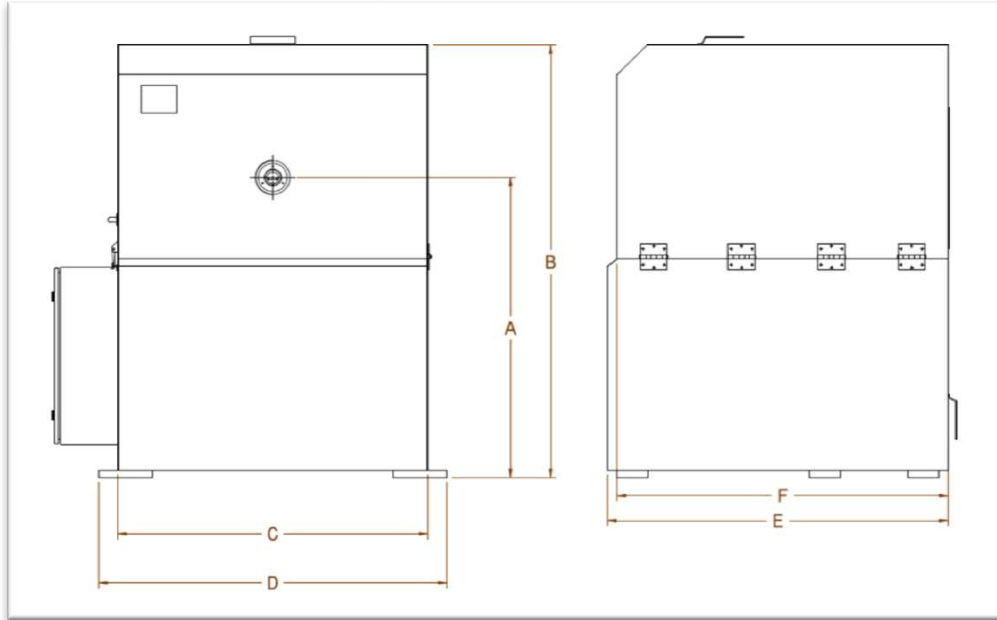




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STATIONARY SPINDLE SWAGER

DIMENSIONS		211SS		323SS	
		3 DIE	4 DIE	3 DIE	4 DIE
A		40	40	40	
B		50	50	55-5/8	
C		17	17	40	
D		19-1/2	19-1/2	42-1/2	
E		22	22	43	
F		21	21	42	
WEIGHT (lb)	FLOOR	585	585	3270	3270
	QUIET	705	705	3220	3220

ENGINEERING SELECTION CHART

CAPACITY SOLID (60,00 psi material)	3/16	3/16	1/2	1/2
CAPACITY, TUBING	1/2	1/2	1-1/4	1
LONGEST POSSIBLE TAPER IN ONE OPERATION	1-7/16	1-7/16	3-3/8	3-3/8
DIE SIZE	.687	.687	1.500	1.250
Motor (HP)	2	2	7-1/2	7-1/2

*Consult engineering department